Exploded view slicer:

834 – EPB

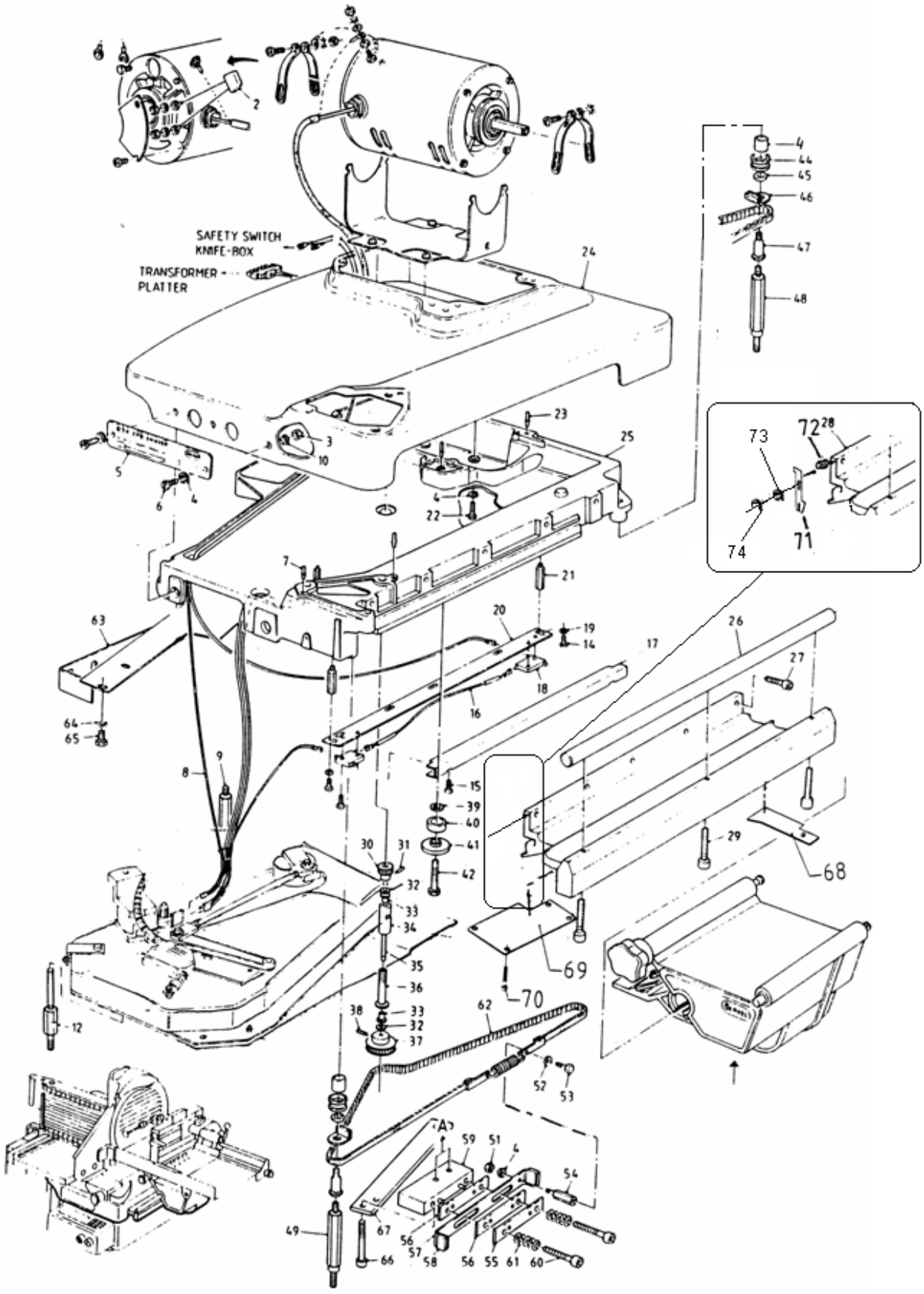
Deko Holland

Recommended spareparts list 834EPB

Part no.	Description	Assembly
2301-5202	V-belt	knife box
2301-5209	V-belt	powerstroke
2301-5210	V-belt	powerstroke
2301-5211	V-belt	powerstroke
2601-0036	sliding potentiometer	thickness regulator
2601-1083	switch green	bezel
2601-1084	switch red	bezel
2601-1111	micro switch	knife box
2601-6568	carbon brushes	powerstroke
2901-0007	E-prom stacker programmed	bezel
3201-4123	knob	meat table
3301-3810	spindle bearing	sharpener
3301-3824	belt pulley	transporter
3701-3381	hinge piece	meat table
3801-3350	knob with pin	thickness regulator
3801-3199	pulley	transporter
3801-3200	centerplate knob	knife box
3801-3287	split nut / handle	meat table
4101-3492	touch panelbezel	
4101-3610	transformer group 230 Volt	powerstroke
4101-3620	CPU board	bezel
4101-3821	hardnessing	powerstroke
4101-3851	powerstroke board	bezel
4101-3622	interconnection board	tray / solenoid housing
4101-3632	DC motor	powerstroke
4101-3634	motor 230V 50Hzbase	
4301-3404	sharpening stone with shaft	sharpener
4301-3405	deburring stone with shaft	sharpener
4301-3418	conveyor belt	transporter
4301-3424	solenoid	tray / solenoid housing
4301-3427	fingerholder	tray / solenoid housing
4301-3659	pulley	transporter
4301-3687	belt assy	base
4401-3300	disc	meat table
4601-3527	stepping motor	tray / solenoid housing
4601-3710	supporting shaft	meat table
4601-3504	sharpener assy	sharpener

Deko Holland

Exploded view: Base
Concern code: 4601 - 0064 - 02



Deko Holland

Exploded view: Base
Concern code: 4601 - 0064 - 02

Pos	Part no.	Qty	Description	As of serial no.
1	4101-3633	1	Motor 110V/60Hz	
	4101-3634	1	Motor 230V/50Hz	
	4101-3635	1	Motor 380V/50Hz	
2	4101-3629	1	Snubber	
3	2101-7008	3	Nut M6 DIN934	
4	2101-8520	5	Lock washer B6 DIN127	
5	3101-3752	1	Legend plate 230V	
	3101-3755	1	Legend plate 240V	
	3101-3756	1	Legend plate 110V	
6	3201-3375	2	Cylinder screw M6x15	
7	2201-3016	3	Grooved pin 4x16 DIN1474 RVS A2	
8	4101-3771	1	Cable safety switch assy	
9	3301-4193	1	Extension piece	
10	2101-8520	1	Lock washer	
11	--			
12	3301-4194	1	Lengthening piece	
13	--			
14	2101-1010	2	Screw M4x8 DIN933	
15	2101-2032	4	Screw M3x12 DIN7985	
16	4101-3770	1	Cable	
17	3501-3704	1	Switch plate	
18	2601-1087	2	Micro switch	
19	2101-8008	2	Washer DIN125	
20	3401-4191	1	Mounting plate	
21	3301-4326	2	Extension piece	
22	2101-1022	4	Bolt M6x25 DIN933	
23	2201-3017	1	Grooved pin 4x40 DIN1474	
24	3401-3823	1	Main frame cover	
25	3701-3357	1	Main frame	
26	3301-4302	1	Guiding rod	
27	2101-3019	6	Allen screw M6x20 DIN912	
28	3501-3729	1	Frame CE	
	3501-3690	1	Frame Non CE	
29	2101-3072	3	Allen screw M5x35 DIN912	
30	3301-3823	1	Coqwheel	
31	2201-3027	1	Spring dowel 3x12 DIN1481	
32	3201-6064	2	Ring	
33	2301-8037	2	Nyliner 1320-508-00	
34	3301-4199	1	Bearing bushing	
35	3301-3822	1	Coqwheel shaft	
36	3301-4198	1	Bearing bushing	
37	3301-3824	1	Belt pulley	
38	2101-3174	1	Screw M5x10 DIN916 stainless steel	10580

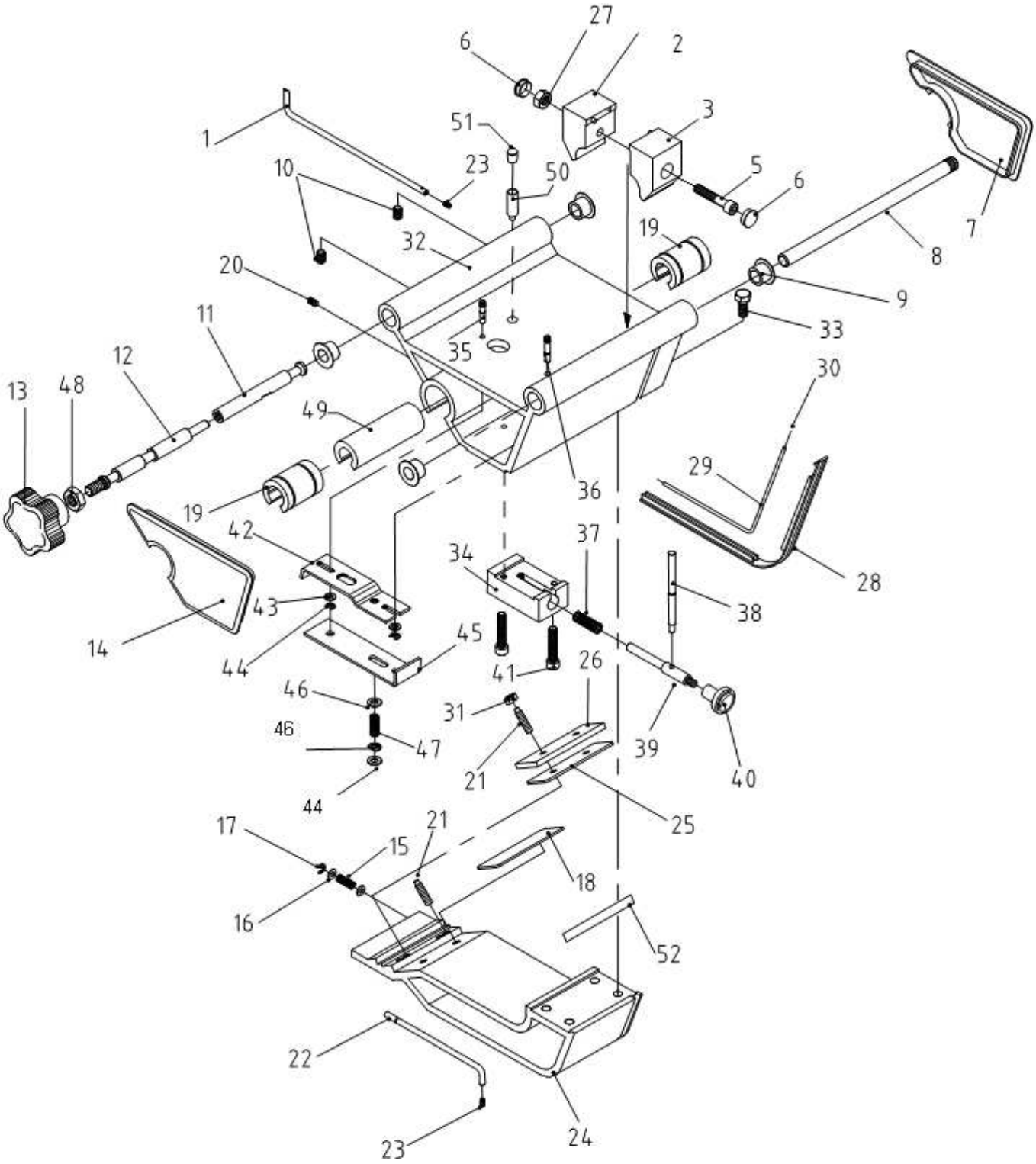
Deko Holland

Exploded view: Base
Concern code: 4601 - 0064 - 02

Pos	Part no.	Qty	Description	As of serial no.
39	3301-4226	1	Ring disk	
40	2301-7023	1	Ball bearing 8x22x7	
41	3301-3825	1	Ring disk	
42	2101-1094	1	Bearing shaft	
43	3301-4192	2	Spacer	
44	4301-3610	2	Pulley	
45	3801-3161	2	Space ring	
46	3401-4139	2	Stop	
47	3301-4191	2	Bolt	
48	3301-3896	1	Extension piece	
49	3301-3895	1	Extension piece	
51	2101-7067	1	Nut	
52	2101-8008	1	Lockwasher	
53	2101-1010	2	Hex bolt	
54	3301-4272	1	Extension piece	
55	3401-4137	1	Push plate	
56	3401-4138	2	Friction strip	
57	3401-4557	1	Stop plate	10738
58	2201-9024	2	Bumpon	
59	4301-3686	1	Mounting block	
60	2101-3040	2	Hex bolt	
61	2101-9215	10	Spring disk	
62	4301-3687	1	Belt assy incl spring	
63	4401-3127	1	Solenoid housing support	
64	2101-9119	1	Lockwasher	
65	2101-1024	1	Bolt M8x20 DIN933	
66	2101-3141	2	Allen screw M6x35 DIN7984	
67	3501-3537	1	Strip	
68	4301-3735	1	Pushing strip **CE only**	
69	3401-4245	1	Cover plate **CE only**	
70	2101-2108	4	Screw M4x6 DIN85 RVS A2 **CE only**	
71	3401-4246	1	slide **CE only**	
72	3301-4392	1	guide **CE only**	
73	2101-8054	2	washer	
74	2201-4842	2	Lockwasher	

Deko Holland

Exploded view: Sled
Concern code: 4601 - 0057 - 01



Deko Holland

Exploded view: Sled
Concern code: 4601 - 0057 - 01

Pos	Part no.	Qty	Description	As of serialno
1	3301-4298	1	Safety lever	
2	3801-3316	1	Friction block	
3	3801-3317	1	Friction block	
4	--			
5	2101-3160	1	Allen screw M6x30 DIN912	
6	3801-3298	2	Closing cap	
7	3801-3286	1	Closing cap	
8	3301-4301	1	Shaft	
9	3301-4361	4	Bearing bushing	
10	2101-3166	2	Set screw M6x8 DIN915	
11	3301-4296	1	Shaft	
12	3301-4295	1	Shaft	
13	3201-4123	1	Knob	
14	3801-3285	1	Closing cap	
15	3201-3332	2	Spring	
16	2101-8054	2	Washer DIN125	
17	2201-4842	2	Security ring DIN6799	
18	3801-3366	1	Slide plate	
19	2301-7050	2	Bearing	9344
20	2101-3113	2	Set screw M4x6 DIN916	
21	2101-3165	2	Set screw M5x20 DIN915	
22	3301-4299	1	Safety lever	
23	2101-3099	1	Set screw M3x5 DIN914	
24	3501-3694	1	Sled 2	
25	3801-3365	1	Slide plate	
26	3501-3699	1	Push plate	
27	2101-7067	1	Locknut	
28	3801-3284	1	Closing strip	
29	3601-1003	1	Cable housing	
30	3601-1004	1	Cable	
31	2101-7068	2	Nut M5 DIN934	
32	3501-3728	1	Sled	9344
33	2101-1032	4	Bolt M6x12 DIN933	
34	3501-3730	1	Switch housing	
35	3301-4390	1	Pin 2	
36	3301-4389	1	Pin 1	
37	3201-3335	1	Spring	
38	3301-4386	1	Switch lever	
39	3301-4387	1	Switch shaft	
40	3801-3184	1	Knob	
41	2101-3112	2	Screw M4x20 DIN912 8.8 E3E	
42	3401-4243	1	Blocking plate	
43	2101-8054	2	Washer 4,3 DIN125 inox A2	
44	2201-4841	3	Locking washer 4 DIN6799 inox	
45	3401-4244	1	Unlocking catch	

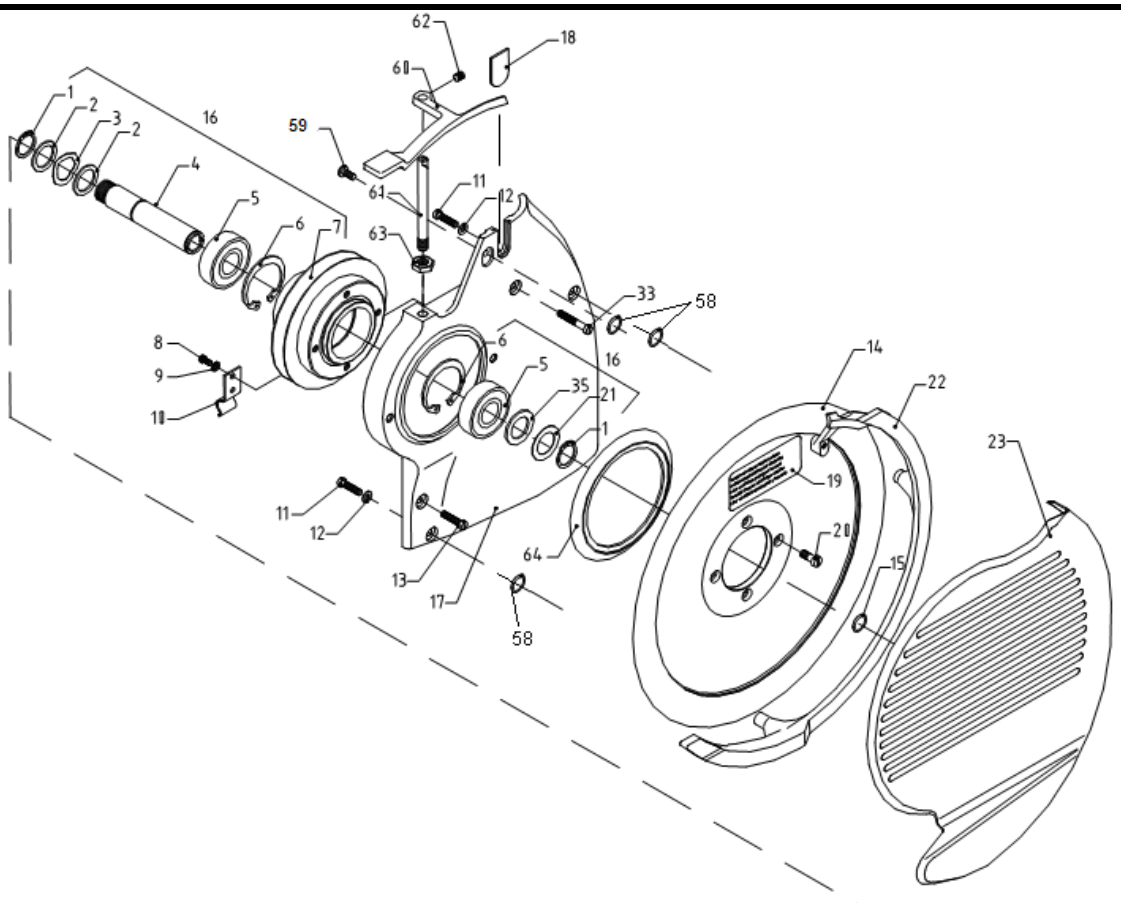
Deko Holland

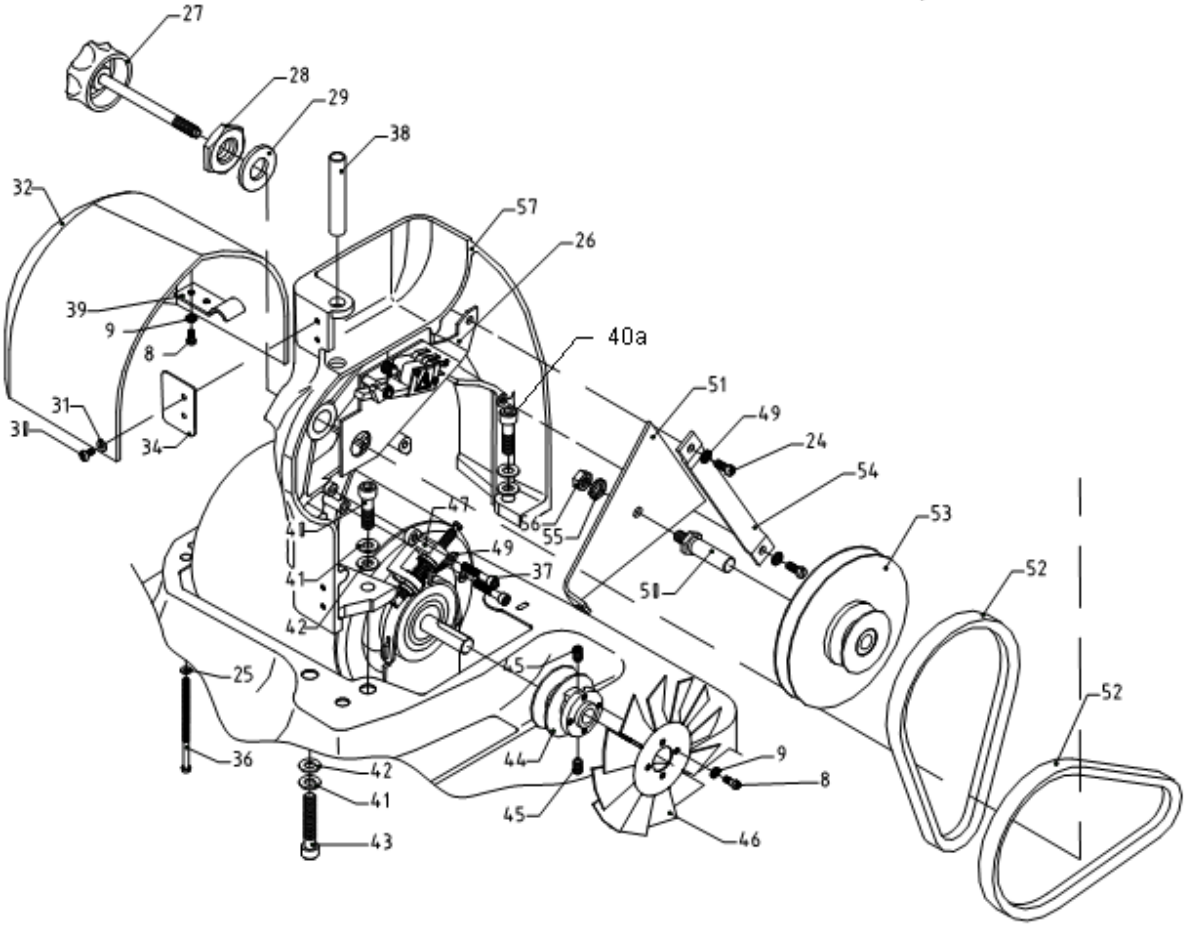
Exploded view: Sled
Concern code: 4601 - 0057 - 01

Pos	Part no	Qty	Description	As of serialno
46	3201-6084	2	Washer 6,4 DIN433	
47	3201-3288	1	Spring	
48	2101-7046	1	Nut Bm8 DIN439 04 inox A2	
49	3401-4529	1	Felt	9344
50	3301-4432	1	Oil tube	9344
51	2201-9109	1	Closing cap	9344
	1801-1020		0.08 litre Oil, Shell Cassida fluid GL460	9344
52	3201-3363	1	Fill plate	
	4601-0107	1	Bottle with oil Shell Cassida fluid GL460, 8ml	

Deko Holland

Exploded view: Knifebox
Concern code: 4601 - 0058 - 06





Deko Holland

Exploded view: Knifebox
Concern code: 4601 - 0058 - 06

Pos	Part no.	Qty	Description	As of serialno	
1	2201-4835	2	20 x 1.2 DIN471		
2	3201-6096	2	20.5 x 28 x 1.5 Washer		
3	2101-8517	1	21 x 30.5 x 0.5 Wave washer		
4	3301-3792	1	Knife shaft		
5	2301-7021	2	20 x 47 x 14 Ball bearing		
6	2201-4834	2	47 x 1.75 DIN472		
7	3701-3168	1	Pulley		
8	2101-2080	8	M4x8 DIN85 RVS		
9	2101-9115	8	J4.3 DIN6798		
10	3401-3794	1	Clamp		
11	2101-2072	2	M5 x 20 DIN85		
12	2101-8516	2	5 DIN7980		
13	2101-2150	1	M5 x 20 DIN84 RVS		
14	3501-3447	1	Knife carbon steel		
	3501-3765	1	Knife stainless steel		
	3501-3770	1	Knife teflon coated		
15	2201-4840	1	lock washer 13 x 1.5 RVS		
16	4301-3387	1	Knife shaft assy pos.nr:1,2, 3, 4, 5, 6, 7, 21,35		
17	3701-3480	1	Knife box cover	10461	with holes
18	3401-3791	1	Sharpener guide	8936	
19	3101-3426	1	Instruction sticker		
20	2101-2074	4	M6 x 12 DIN84 RVS		
21	3201-6091	1	20.5 x 32 x 0.3 Washer		
22	3701-3478	1	Blade guard	8936	
23	4401-3123	1	Blade cover (knife centre plate)		
	4401-3376	1	Blade cover teflon coated		
24	2101-2062	2	M5x12 DIN85 RVS	10645	
25	2101-8051	2	A4.3 DIN125 E3E		
26	4601-3782	1	Switch unit		
27	3801-3200	1	Centre plate knob		
28	3201-6078	1	Special nut M18 x 1		
29	3201-6089	1	18.25 x 31 x 2 washer		
30	3201-6114	2	Screw		
31	2201-0028	2	3m6x6 DIN7 RVS A2		
32	3701-3169	1	Motor cover		
33	2101-2151	1	M5X30 DIN84 RVS		
34	3401-4239	1	Cover plate		
35	3201-6090	1	Washer 20,5x32x2		
36	2101-2073	2	M4 x 80 DIN84 E3E		
37	2101-2082	2	M5x10 DIN85 RVS		
38	3301-3795	1	Tube		
39	3401-3793	1	Coverclamp		

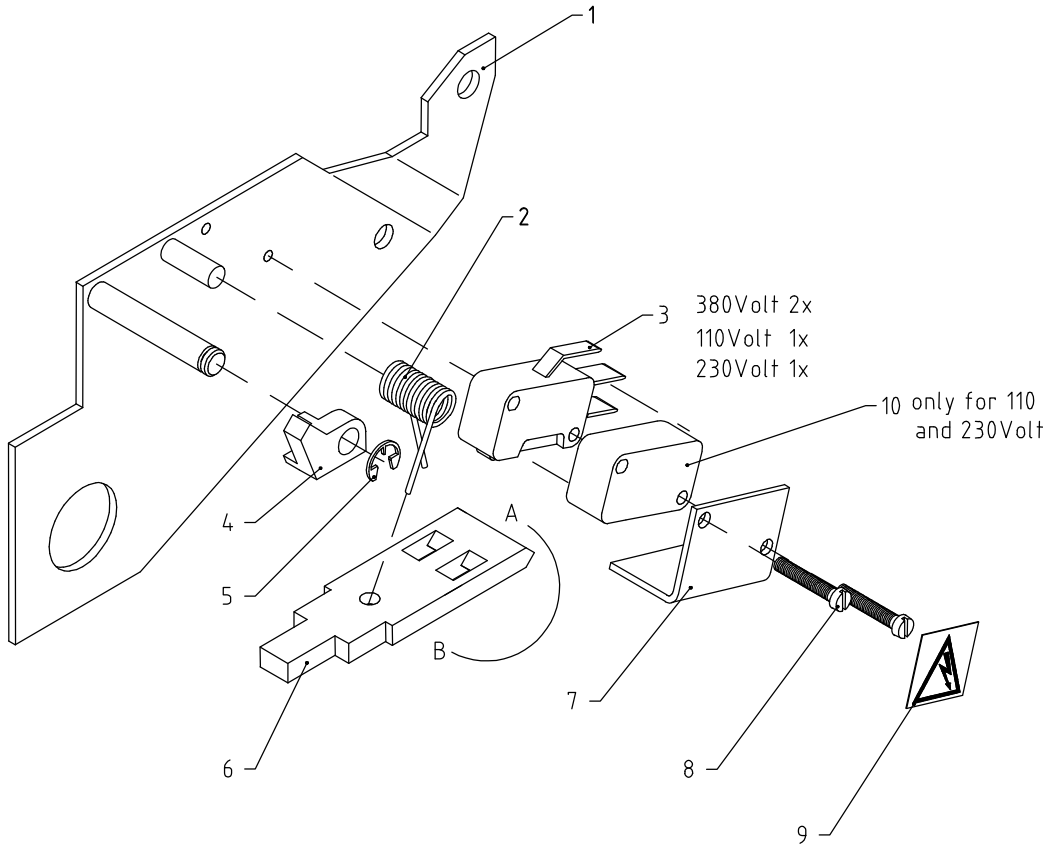
Deko Holland

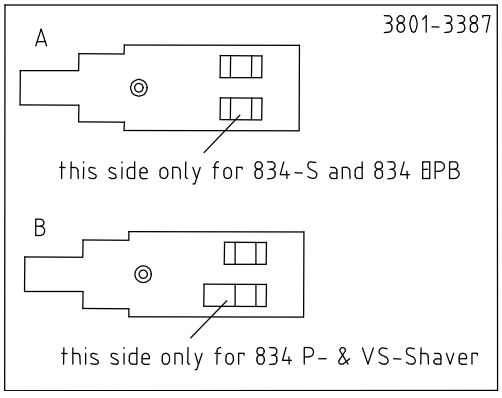
Exploded view: Knifebox
Concern code: 4601 - 0058 - 06

Pos	Part no.	Qty	Description	As of serialno
40	2101-3103	1	M8 x 35 DIN912 A3A	
40a	2101-3101	1	M8 x 25 DIN912	
41	2101-9201	3	18 x 8.2 x 0.8 DIN2093	
42	2101-8020	3	8.4 DIN125 RVS A2	
43	2101-3104	1	M8 x 45 DIN912	
44	3701-3162	1	Motor pulley	
	3301-4540	1	Motor pulley USA	
45	2101-3110	2	M6 x 12 DIN916	
46	3401-3779	1	Fan	
47	4301-3389	1	V-belt stretcher	
48	---			10645
49	2101-9116	4	J5.3 DIN6798	
50	3301-3789	1	Shaft for idler plate	
51	3401-3789	1	Belt idler plate	
52	2301-5202	2	V-belt	
53	4301-3391	1	Counter shaft pulley	
54	3401-4558	1	Belt idler strip	10645
55	2101-9119	1	A8.4 DIN6798	
56	2101-7049	1	M8 DIN 934 E3E	
57	3701-3215	1	Knifebox	
58	2101-8050	3	washer	10645
59	2101-2088	1	M5 X 16	
60	3501-3784	1	Blade guard bracket	8936
61	3301-4536	1	Shaft	8936
62	2101-3253	1	M5 x 6 DIN916 RVS	
63	2101-7046	1	M8 DIN936 RVS	
64	3801-3398	1	Seal ring	10461
	4301-3715	1	Knifebox complete pos. nr.: 57 & 38	
	4301-3388	1	Belt idler plate pos. nr.: 50, 51, 55, 56	

Deko Holland

Exploded view: Switch plate
Concern code: 4601 - 3788 - 02





Deko Holland

Exploded view: Switch plate
Concern code: 4601 3788 - 02

Pos	Part no.	Qty	Description	As of serialno
1	4301-3811	1	Mountingplate	626949
2	3201-3361	1	Torsion spring	626949
3	2601-1111	1	Micro switch without lever	626949
4	3801-3386	1	Switch cam	626949
5	2201-4841	1	4 DIN6799 RVS	626949
6	3801-3387	1	Switch plate	626949
7	3401-4500	1	Guide plate	626949
8	2101-2050	2	M3 x 25 DIN84 RVS	626949
9	3101-4010	1	Warning sticker	626949
10	3801-3396	1	Plastic dummy micro switch	626949

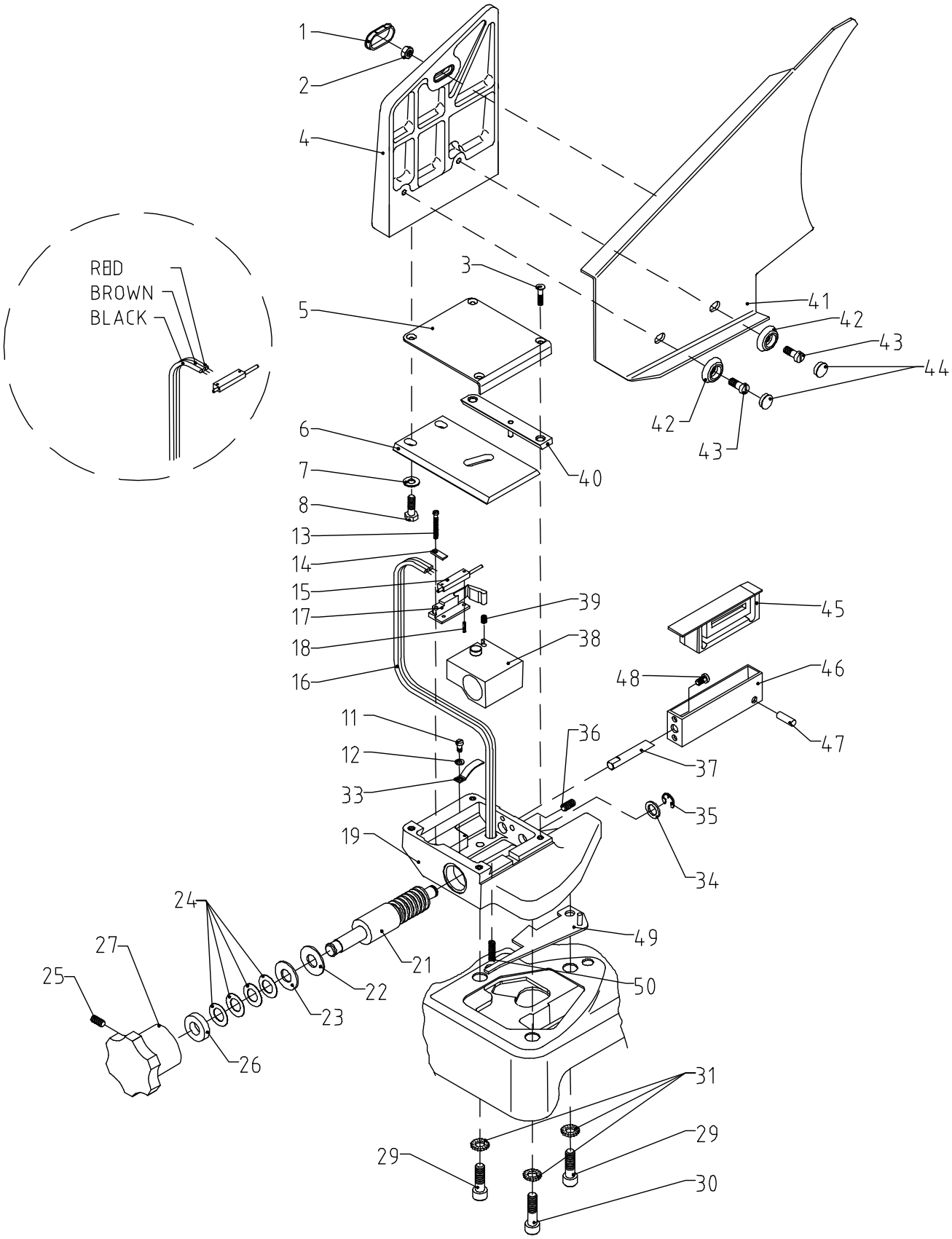
Deko Holland

Exploded view: Switch plate
Concern code: 4601 - 3782 - 02

Pos	Part no.	Qty	Description	As of serialno
1	4301-3811	1	Mountingplate	627123
2	3201-3361	1	Torsion spring	627123
3	2601-1111	2	Micro switch without lever	627123
4	3801-3386	1	Switch cam	627123
5	2201-4841	1	4 DIN6799 RVS	627123
6	3801-3387	1	Switch plate	627123
7	3401-4500	1	Guide plate	627123
8	2101-2050	2	M3 x 25 DIN84 RVS	627123
9	3101-4010	1	Warning sticker	627123

Verbas BV - Deko Holland

Exploded view: Thickness regulator
Concern code: 4601 - 0063 - 03



Deko Holland

Exploded view: Thickness regulator
Concern code: 4601 - 0063 - 02

Pos	Part no.	Qty	Description	from serialno:
1	3801-3194	1	Closing hood	
2	2101-7613	1	Nut M5 x 6 stainless steel	10410
3	2101-4050	4	Countersunk head screw	
4	3501-3806	1	Support of stainless steel gauge	10410
5	3401-3841	1	Cover plate	
6	3501-3485	1	Control plate	
7	3201-6083	2	Washer 6,4x14x1,2 inox	
8	2101-1086	2	Hex. bolt M6x18 DIN913 inox	
9	--			
10	--			
11	2101-2108	1	Pan head screw M4x6 DIN85	
12	2101-8008	1	Washer 4,3 DIN125	
13	2101-2160	1	M3x16 DIN965 4.8 E3E	11320
14	3401-4614	1	Clamping plate	11320
15	2601-0052	1	Sliding potentiometer	11320
16	4101-3591	1	Potentiometer cable	
17	3801-3436	1	Lever	11320
18	2201-3719	1	Spring dowel 2x10 DIN1481	
19	3701-3401	1	Index group	
20	--			
21	3301-3912	1	Treaded rod	
22	3201-6085	1	Ring 12,2x28x1,5 pe	
23	3201-6108	1	Ring 12,2x27x2 inox	
24	2101-9222	8	Spring kel8-r7	
25	2101-3037	1	M6x12 DIN915 45h A3A	
26	3301-4423	1	Ring	
27	3801-3350	1	Index knob with pin	
29	2101-3101	2	Hex.socket screw M8x25 DIN912	
30	2101-3124	1	Hex.socket screw M8x30 DIN912	
31	2101-9119	3	Lock washer A8,4 DIN6798	
33	3401-3862	1	Spring	
34	3201-6102	1	Washer 10,1x16x1,5 inox	
35	2201-4837	1	Circlip diam. 7 DIN6799 A3A	
36	2101-3127	1	Set screw M6x6 DIN916 inox	
37	3301-4309	1	Thickness cam	
38	4301-3716	1	Special nut assy	
39	2101-3174	1	Allen screw M5x10 DIN916 stainless steel	

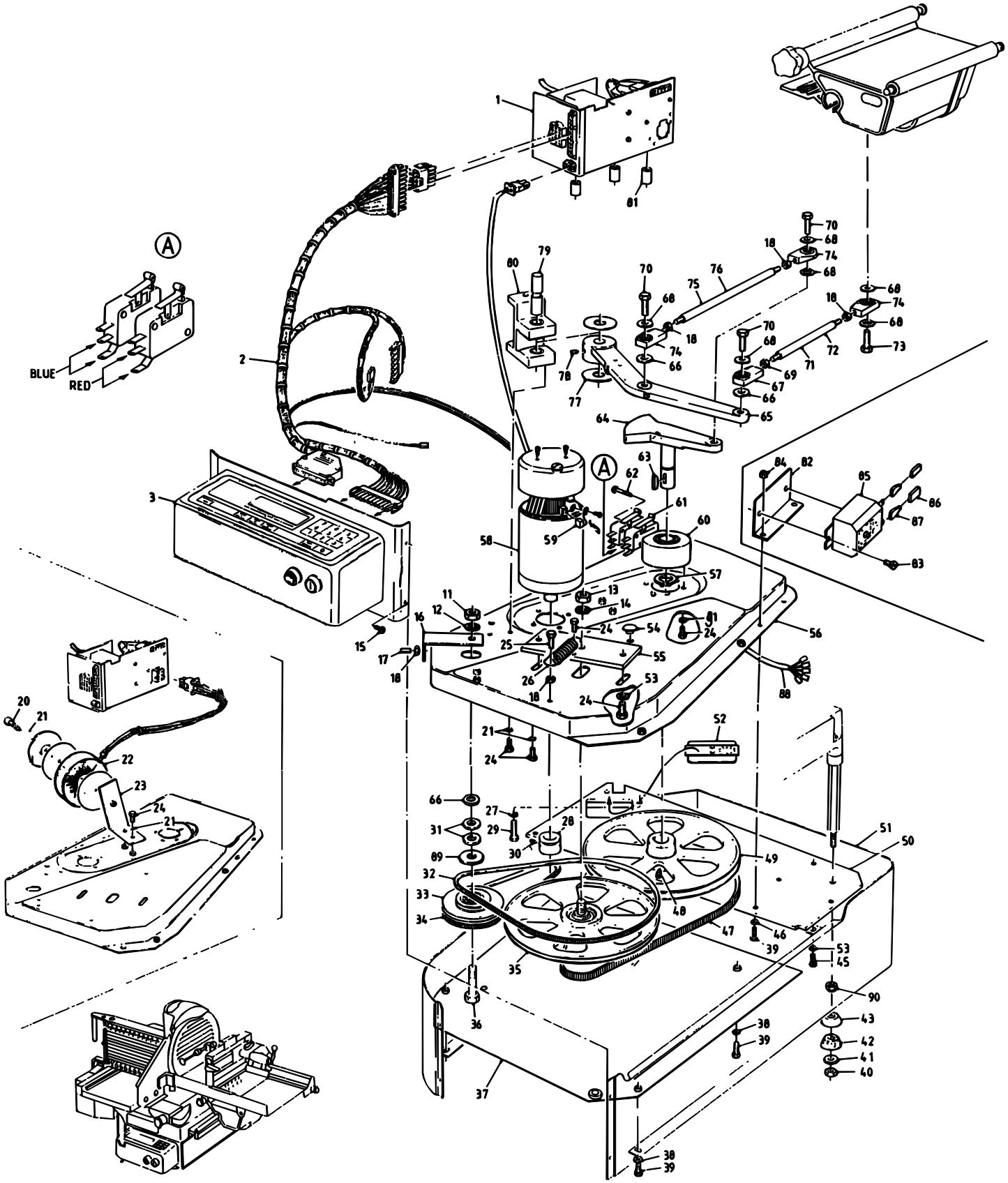
Deko Holland

Exploded view: Thickness regulator
Concern code: 4601 - 0063 - 02

Pos	Part no.	Qty	Description	from serialno:
40	4301-3360	1	Adjusting strip	
41	4301-3816	1	Stainless steel thickness plate	
	4401-3396	1	Teflon coated thickness plate	
42	3301-4325	2	Ring	
43	2101-2074	2	Screw M6x12 DIN84 RVS A2	
44	3801-3298	2	Closing cap	
45	3801-3288	1	Slope	
46	3501-3700	1	Mounting slope	
47	2201-0054	1	Pin	
48	2101-3065	2	Allen screw M5x8 DIN7984	
49	4301-3736	1	Switch plate **CE only**	
50	3201-3332	1	Spring **CE only**	
	4601-3912	1	Potentiometer replacement kit (pos. 13, 14, 15 and 17)	11320

Deko Holland

Exploded view: Powerstroke
Concern code: 4601 - 0065 - 03



Deko Holland

Exploded view: Powerstroke
Concern code: 4601 - 0065 - 03

Pos	Part no.	Qty	Description	As of serialno
1	4101-3610	1	Transformer group 220V 50Hz	8460
	4101-3612	1	Transformer group 380V + 0	10724
	4101-3611	1	Transformer group 240V 50Hz	---
	4101-3808	1	Transformer group 110V 60 Hz	---
	4101-3924	1	Transformer group 230V 50Hz incl mains lead Switzerland	10157
	4101-3925	1	Transformer group 240V 50Hz incl mains lead UK	10251
	4101-3957	1	Transformer group 240V 50Hz incl mains lead Australia	10752
2	4101-3821	1	Hardnessing	8460
3	4601-3611	1	Bezel complete	8460
11	2101-7009	1	Nut M8 DIN 934 8460	
12	2101-9119	1	Spring washer A8,4 DIN 6798	8460
13	2101-7044	1	Nut M10 DIN 9348460	
14	2101-9109	1	Spring washer 10,5 DIN 6798	8460
15	2101-2108	6	Screw M4x6 DIN 85	8460
16	3501-3464	1	Bracket	8460
17	2101-3114	1	Hex socket set screw M6x16 DIN 913	8460
18	2101-7008	4	Nut M6 DIN 934 8460	
19	3401-4320	1	Cover plate transformer group	10955
20	2101-3148	1	Hex socket head screw M6x60 DIN 912,**110V only**	
21	2101-9118	6	Lock washer A6,4 DIN 6798	8460
22	4101-3636	1	Transformer 110/220V, **110V only**	
23	4301-3630	1	Transformer bracket, **110V only**	
24	2101-1019	12	Hex bolt M6x12 DIN 933	9574
25	2101-1022	6	Hex bolt M6x16 DIN 933	8460
26	3201-3277	1	Spring	8460
27	2101-8515	3	Spring washer B6 DIN 127	8460
28	3301-3897	1	Pulley	8460
29	2101-1083	3	Hex bolt M6x35 DIN 933	8460
30	2101-3107	1	Set screw M4x6 DIN 916	8460
31	3201-6064	2	Ring	8460
32	2301-5210	1	V-belt 5M-730	8460
33	4301-3448	1	Pulley assy	8460
34	2301-5209	1	V-belt 5M-450	8460
35	4301-3446	1	Pulley	8460
36	2101-1094	1	Bolt M8x35 DIN 931	8460
37	4401-3135	1	Cover plate	8460
38	3201-6084	4	Washer	8460
39	2101-1103	8	Hex bolt M5x16 DIN 933	8460
40	2101-7046	4	Nut M8 DIN 439 8460	
41	2101-8020	4	Washer 8,4 DIN 125	8460
42	3801-3138	4	Rubber foot	8460
43	3401-3776	4	Cap	8460
44	--			
45	2101-1022	5	Screw M6x16 DIN 933	8460
46	2101-9116	4	Lock washer J5,3 DIN 6798	8460
47	2301-5211	1	V-belt 7M-100 8460	

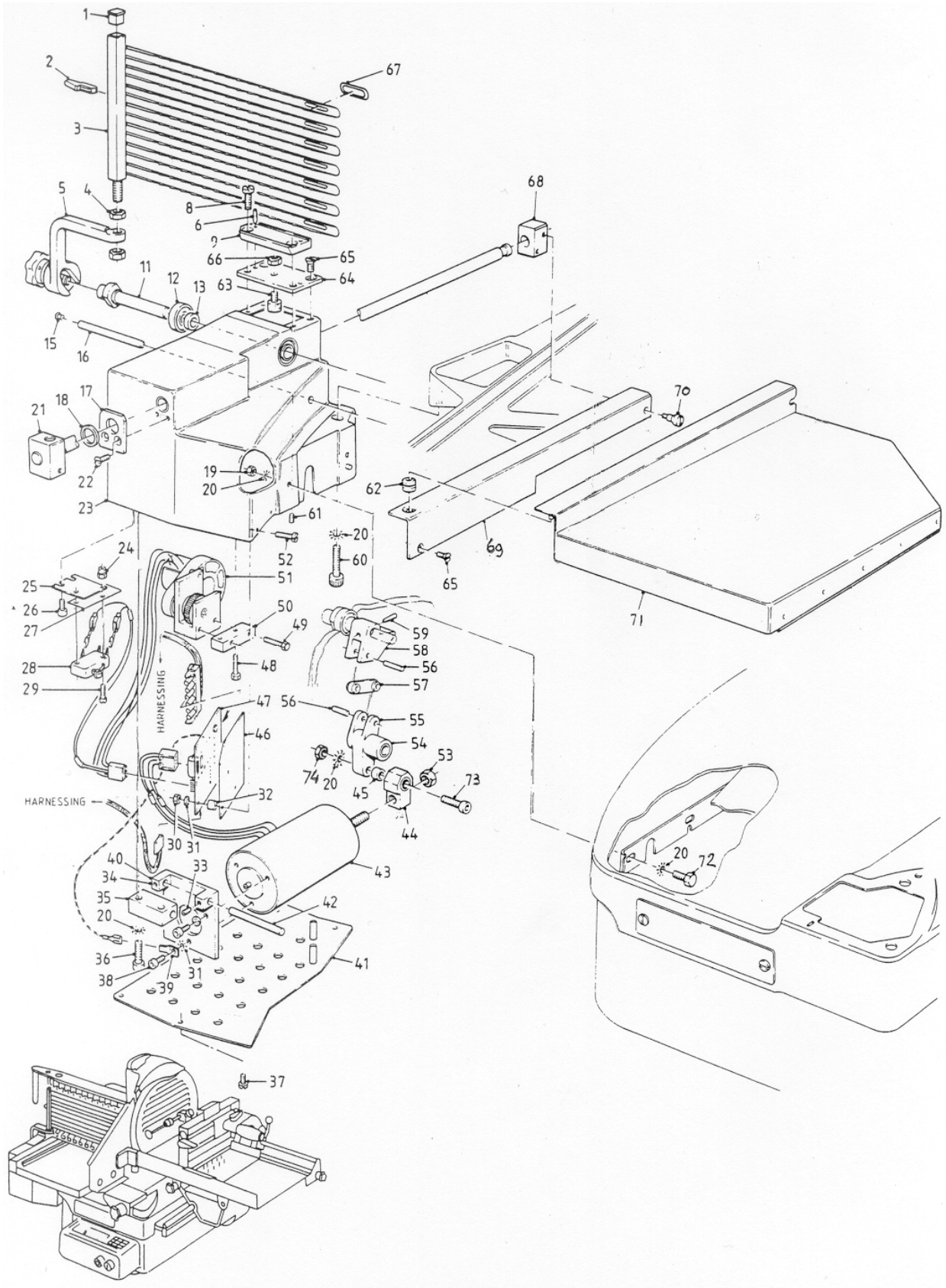
Deko Holland

Exploded view: Powerstroke
Concern code: 4601 - 0065 - 03

Pos	Part no.	Qty	Description	As of serialno
48	2101-3037	1	Set screw M6x12 Din 91645	8460
49	3701-3242	1	Pulley	8460
50	3401-3832	1	Cover plate	8460
51	4401-3245	1	Housing	8460
52	3401-4226	1	Cover	8460
53	3201-6083	6	Washer 6,4x14x1,2	8460
54	3801-3141	1	Cap	8460
55	3501-3465	1	Mounting plate	8460
56	4401-3248	1	Bottom plate	9574
57	2201-4847	1	Retaining ring 20x1,2 DIN 471	8460
58	4101-3632	1	DC motor	8460
59	2601-6568	2	Carbon brush	8460
60	4301-3629	1	Bush	8460
61	2601-1082	2	Micro switch	8460
62	2101-2050	2	Screw M3x25 DIN 84	8460
63	2301-9003	1	Key 5x6,5 DIN 6888	8460
64	3701-3361	1	Lever	8460
65	3701-3362	1	Lever	8460
66	2101-8020	3	Washer 8,4 DIN 125	8460
67	4301-3451	1	Rod head left handed	8460
68	3301-3942	6	Ring	8460
69	3201-6080	1	Nut M6 left DIN 934	8460
70	2101-1077	3	Hex bolt M8x25 DIN 933	8460
71	4301-3442	1	Piston rod short assy (incl. pos.72)	8460
72	3301-3910	1	Piston rod short	8460
73	2101-1024	1	Hex bolt M8x20 DIN 933	8460
74	4301-3450	3	Rod head (right handed)	8460
75	4301-3441	1	Piston rod assy (incl. pos 76)	8460
76	3301-3909	1	Piston rod	8460
77	3201-6101	2	Ring	8460
78	2101-3037	1	Hex socket screw M6x12 DIN 916	8460
79	3301-3893	1	Shaft	8460
80	4301-3444	1	Bearing housing	8460
81	3301-3905	3	Spacer bush	8460
82	3401-4219	1	Support plate, **110V and 400V only**	(10724/400V)
83	2101-2108	2	Screw M4x6 DIN 85	8460
84	2101-7613	2	Lock nut, **110V and 400V only**	(10724/400V)
85	2601-2010	1	Relays, **110V only**	--
86	2601-6632	1	Isolation cup, **110V only**	--
87	2601-6630	1	Faston 6,3x0,8 **110V only**	--
88	4101-3807	1	Relays cable, **110V only**	--
89	3301-4219	1	Washer	8460
90	3301-3906	4	Special nut	8460
91	2101-8515	6	Washer B6 DIN127 RVS A2	9574

Deko Holland

Exploded view: Receiving tray / Solenoid housing
Concern code: 4601 - 0085 - 01



Deko Holland

Exploded view: Solenoid housing
Concern code: 4601 - 0085 - 01

Pos	Part no.	Qty	Description	As of serial no
1	3801-3160	1	End piece	8460
2	3801-3173	1	Detention piece	8460
3	4401-3126A	1	Stacker hand	8460
4	2101-7051	2	Hex. nut M10 x 1 DIN 439	8460
5	4301-3427	1	Finger holder assy	8460
6	2201-3016	2	Grooved pin 4x16 DIN1474	8460
7	--			
8	2101-2088	2	Pan head screw M5 x16 DIN85	8460
9	3501-3479	1	Dovetail	8460
10	--			
11	3301-3851	1	Stacker hand shaft	8460
12	2301-7024	1	Ball bearing 10 x 26 x 8	8460
13	3301-3483	1	Ring	8460
14	--			
15	3801-3171	1	Cover cap	8460
16	3301-3836	1	Lever shaft	8460
17	3801-3163	1	Safety plate	8460
18	3201-6104	1	Ring 12 x 18 x 2	8460
19	2101-7048	2	Hex. nut M6 DIN 934	8460
20	2101-9118	7	Lock washer A6,4 DIN6798	8460
21	4301-3420	1	Transport shaft assy	8460
22	2101-4035	2	Countersunk screw M4x8 DIN 963	8460
23	4301-3421	1	Solenoid box	ch 808
24	2101-7029	2	Lock nut M3 DIN 935	8460
25	3401-3816	1	Mounting plate	8460
26	2101-3044	2	Screw M4 x 16 DIN912	8460
27	3501-3499	1	Insulation plate	8460
28	2601-1052	1	Micro switch	8460
29	2101-2060	2	Screw M3 x 16 DIN7985	8460
30	2101-7047	3	Nut M4 DIN934	8460
31	2101-9115	6	Lock washer J4.3 DIN 6798	8460
32	3801-3140	3	Distance bush	8460
33	2101-3016	2	Screw M4x6 DIN916	8460
34	4401-3125	1	Solenoid head	8460
35	3501-3443	1	Hinge	8460
36	2101-3034	2	Screw M6x25 DIN912	8460
37	2101-2108	4	Screw M4x6 DIN85 RVS A2	8460
38	2101-3051	3	Screw M4x10 DIN912	8460
39	2601-5042	1	Earth clamp	8460
40	4301-3417	1	Solenoid head assy	8460

Deko Holland

Exploded view: Solenoid housing
Concern code: 4601 - 0085 - 01

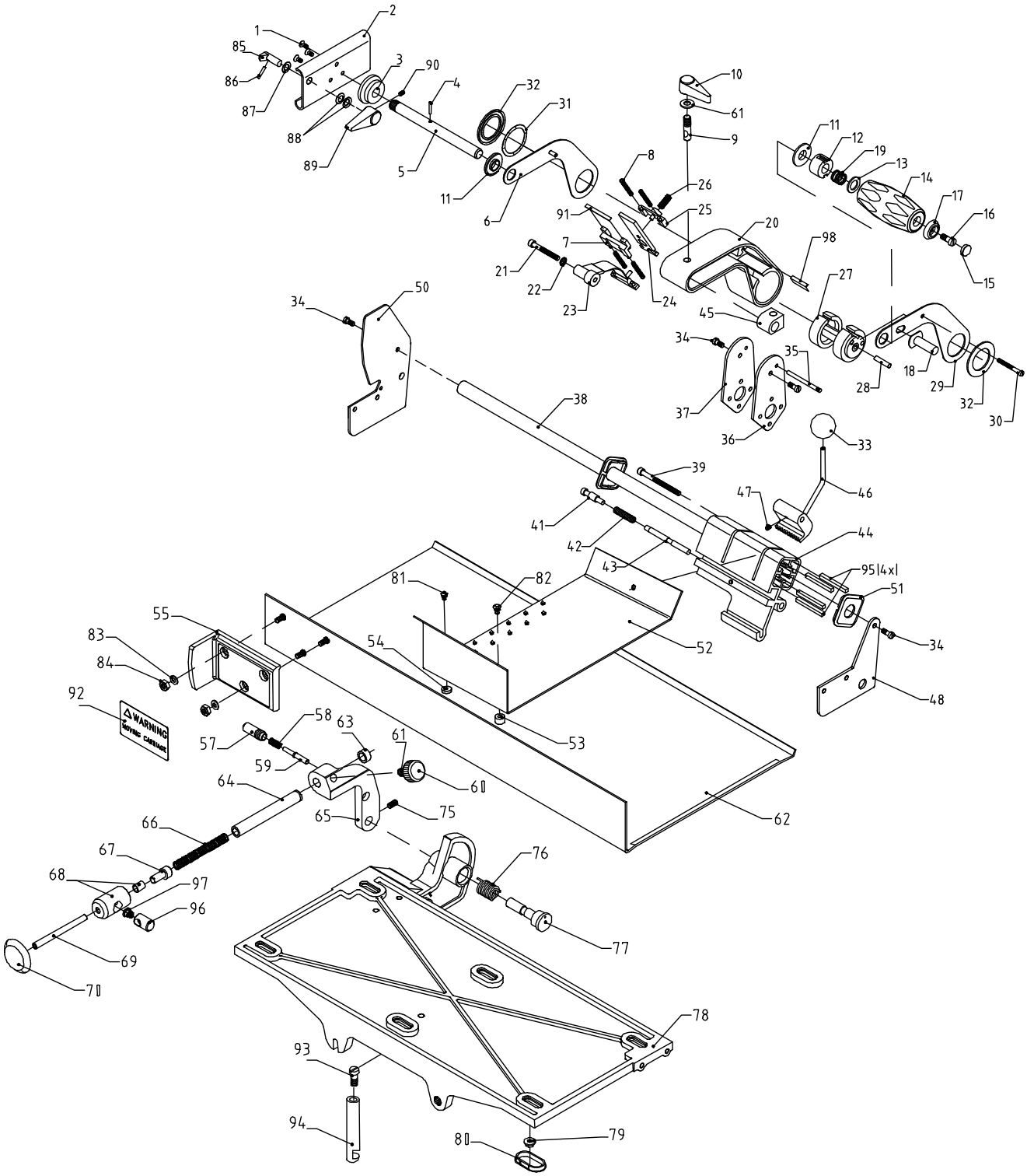
Pos	Part no.	Qty	Description	As of serial no
41	3401-3818A	1	Cover plate	8460
42	3301-3835	1	Hinge shaft	8460
43	4301-3424	1	Solenoid	8460
44	4301-3423	1	Coupling piece	8460
45	3301-3858	1	Skin support	8460
46	3501-3500	1	Insulation plate	8460
47	4101-3927	1	Interconnection board	10939
48	2101-1003	2	Hex bolt M4x16 DIN933	8460
49	2101-1014	2	Hex bolt M4 x 20 DIN933	8460
50	3501-3449	1	Mounting block	8460
51	4601-3527	1	Stepper motor	8460
52	2101-2068	2	Screw M4x16 DIN85	ch 808
53	2101-7046	1	Nut M8 DIN439	8460
54	4301-3422	1	Knee-lever	8460
55	4601-3528	1	Drive mechanism	8460
56	2201-0044	2	Pin 6m6 x 20 DIN6325	8460
57	4301-3411	1	Lever assy	8460
58	3701-3225	1	Lever	8460
59	2201-0600	1	Tapper pin B4 x 24 DIN1	8460
60	2101-3133	1	Screw M6x25 DIN912	8460
61	2101-3113	1	Set screw M4x6 DIN916	8460
62	2620-0708	1	Rubber grommet	8460
63	3801-3210	1	Detention pin	8460
64	3401-3861	1	Locking plate	8460
65	3201-6251	3	Screw M5x10 DIN963	8460
66	2101-7043	1	Nut M6 DIN439	8460
67	3801-3169	7	Shock absorber	8460
68	3501-3706	1	Angled block	8460
69	3501-3705	1	Angled profile	8460
70	3301-4327	1	Pin	8460
71	4401-3309	1	Receiving tray	(10775)
72	2101-1006	2	Bolt M6 x 18 DIN933	8460
73	2101-3157	1	Screw M6 x 30 DIN7984	8460
74	2101-7048	1	Nut M6 DIN934	8460

Also to order:

4601-3646	1	Stackerhand complete
4601-3654	1	Stackerhand + fingerholder complete

Deko Holland

Exploded view: Meat table long
Concern code: 4601 - 0061 - 03



Deko Holland

Exploded view: Meat table long
Concern code: 4601 - 0061 - 03

Pos	Part no.	Qty	Description	As of serialno
1	2101-4044	3	M4x6 DIN963 RVS	8460
2	3401-4189	1	Clamb holder	9213
3	3301-4319	1	Mounting ring	8460
4	2201-0027	1	M6x16 DIN7 RVS A2	8460
5	3301-4320	1	Shaft	8460
6	4401-3299	1	Left clamb plate	8460
7	3801-3301	1	Springholder	8460
8	3201-3327	4	Spring	8460
9	3301-4348	1	Command pin	8460
10	3701-3387	1	Knob	8460
11	3801-3302	2	Special ring	8460
12	3801-3156	1	Handle bearing	8460
13	2101-8100	1	Washer 13 DIN433 St A3A	8460
14	3801-3182	1	Handle	8460
15	3801-3298	1	Closing cap	8460
16	2101-2074	1	M6x12 DIN84 RVS	8460
17	3301-4325	1	Ring	8460
18	3301-4335	1	Handle	8460
19	3201-3263	1	Spring	8460
20	3501-3698	1	Arm	8460
21	2101-3167	1	M5x40 DIN912	8460
22	2101-9116	1	Lockwasher J5,3 DIN6798	8460
23	3801-3281	1	Unlocking device	8460
24	3501-3703	1	Locking strip	8460
25	3801-3294	1	Springholder	8460
26	3201-3328	1	Spring	8460
27	4401-3409	1	Clamb shaft	10683
28	2201-3733	1	Spring dowel DIN7343 - A2 4x45	8460
29	3401-4194	1	Right clamb plate	8460
30	2101-2107	1	M4x35 DIN85 RVS	8460
31	2101-9225	1	Spring G 6303 A 39.1x33x0.3	8460
32	3801-3303	2	Special ring	8460
33	2201-8000	1	Knob	8460
34	2101-2082	8	M5x10 DIN85 RVS	8460
35	3301-4318	1	Blocking pin	8460
36	3401-4572	1	Clamb plate with tapped holes	10683
37	3401-4571	1	Clamb plate	10683
38	3301-4297	1	Guide shaft	8460
39	2101-3171	4	M5x60 DIN912	8460
40	--			
41	3301-4305	1	Shaft	8460
42	3201-3325	1	Spring	8460

Deko Holland

Exploded view: Meat table long
Concern code: 4601 - 0061 - 03

Pos	Part no.	Qty	Description	As of serialno
43	3301-4306	1	Shaft	8460
44	4401-3311	1	Guide block	8460
45	3501-3721A	1	Clamb block	8460
46	3801-3287	1	Split nut with handle	8460
47	2101-3013	1	Set screw M4x5 DIN916	8460
48	3401-4180	1	Support plate	8460
49	--			10388
50	3401-4556	1	Protection shield	10388
51	3801-3300	2	Closing cap	8460
52	4401-3303	1	Pin plate	8460
53	3801-3292	1	Guide knob	8460
54	3801-3293	1	Guide knob	8460
55	3801-3384	1	Thumb guard	8460
56	---			8460
57	3301-4328	1	Spring bushing	8460
58	3201-3279	1	Spring	8460
59	3301-4222	1	Latch	8460
60	3301-4349	1	Knob	8460
61	3801-3148	1	Pivot	10388
62	4301-3808	1	Table blade	8460
	4301-3860	1	Table blade teflon coated	
63	3301-4580	1	Closing cap	10388
64	3301-4584	1	Tube product fence	10388
65	3501-3807	1	Hinge piece	10388
66	3201-3371	1	Spring	10388
67	3301-4603	1	Special screw	10800
68	4301-3878	1	Support bushing compl.	10638
69	3301-4582	1	Shaft	10800
70	3401-4555A	1	Disk	10388
75	2101-3174	1	Set screw M5x10 DIN916 RVS	8460
76	3201-3287	1	Spring	8460
77	3301-4583	1	Tension pin	10388
78	3701-3385	1	Table	8460
79	2101-7613	4	Self locking nut	8460
80	3801-3194	4	Closing hood	8460
81	2201-1011	1	Rivet	8460
82	2201-1010	1	Rivet	8460
83	2101-8054	3	4.3 DIN125 RVS	8460
84	2101-7052	3	M4 DIN934 RVS	8460

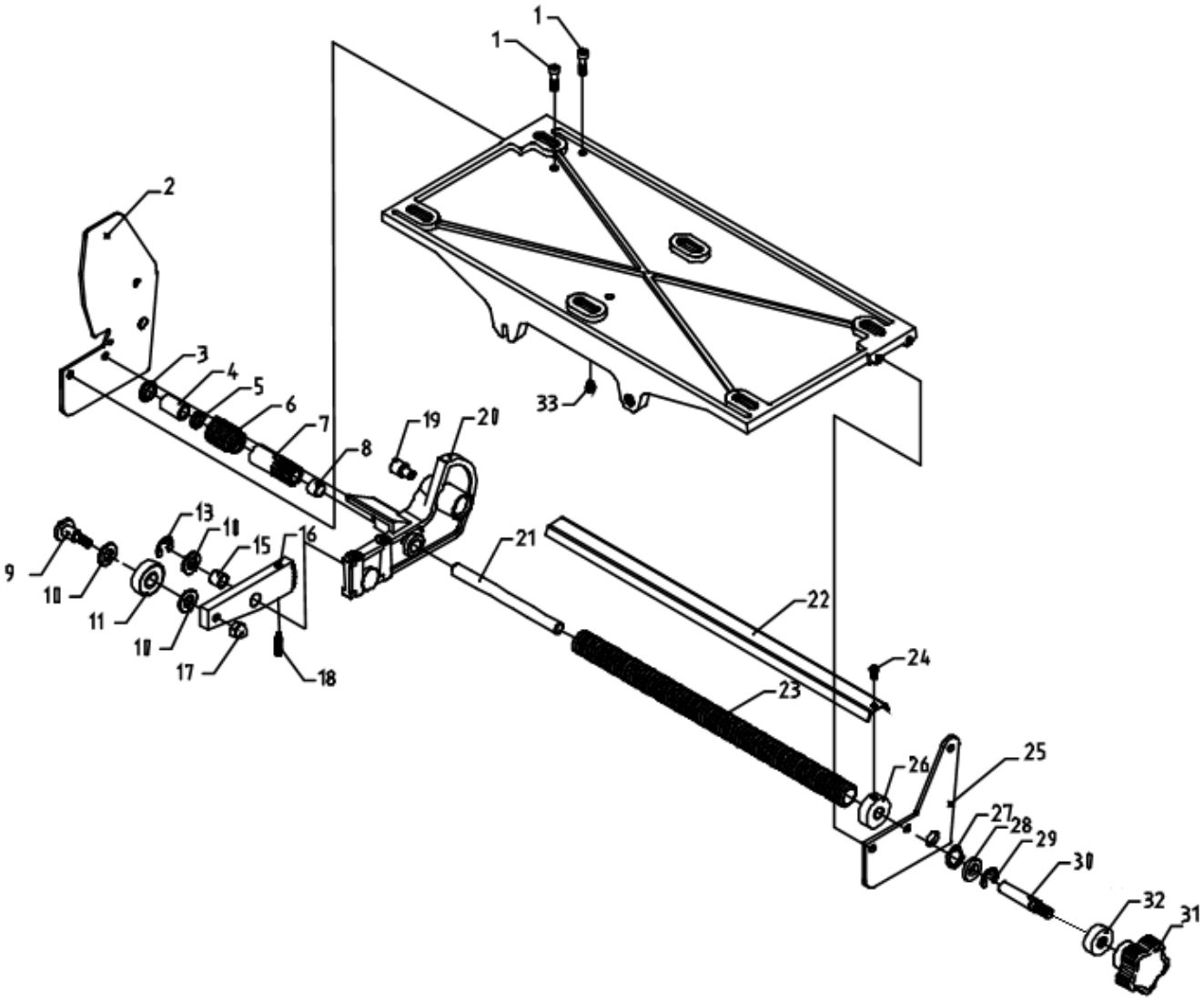
Deko Holland

Exploded view: Meat table long
Concern code: 4601 - 0061 - 03

Pos	Part no.	Qty	Description	as of serialno
85	3701-3476	1	Locking device for clamp holder	9213
86	2201-3023	1	3x10 DIN1474 RVS	9213
87	3201-6064	1	Washer	9213
88	2101-9208	2	B16 DIN2093 GR.1 A3A	9213
89	3701-3499	1	Locking knob	11284
90	2101-3127	1	M6x6 DIN916 RVS	9213
91	3201-3364/3365	1	Fill plate	
92	3101-4039	1	Warning sticker (English)	
93	2101-1086	1	m6X16 DIN933 RVS	
94	3301-4388	1	Locking pin	
95	3401-4549	4	Felt 6x6x47 with:	9721
		0.02 ltr	Oil, Shell Cassida fluid GL460	9721
96	3301-4589A	1	Clamp shaft	10638
97	3201-3333	1	Coiled spring	10638
98	3201-3373	1	Fill strip for locking strip (pos 24)	10665
	4601-3825	1	Table with locking pin (pos. 78, 93 and 94)	
	4601-3875	1	Product fence complete (pos. 57 up to and 61, 63 up to and 70, 75 up to and 77)	10388
	4601-3877	1	Disk incl. tube product fence (pos. 63, 64, 66 up to and 70, 96 and 97)	10638

Deko Holland

Exploded view: Meat table long
Concern code: 4601 - 0059 - 01



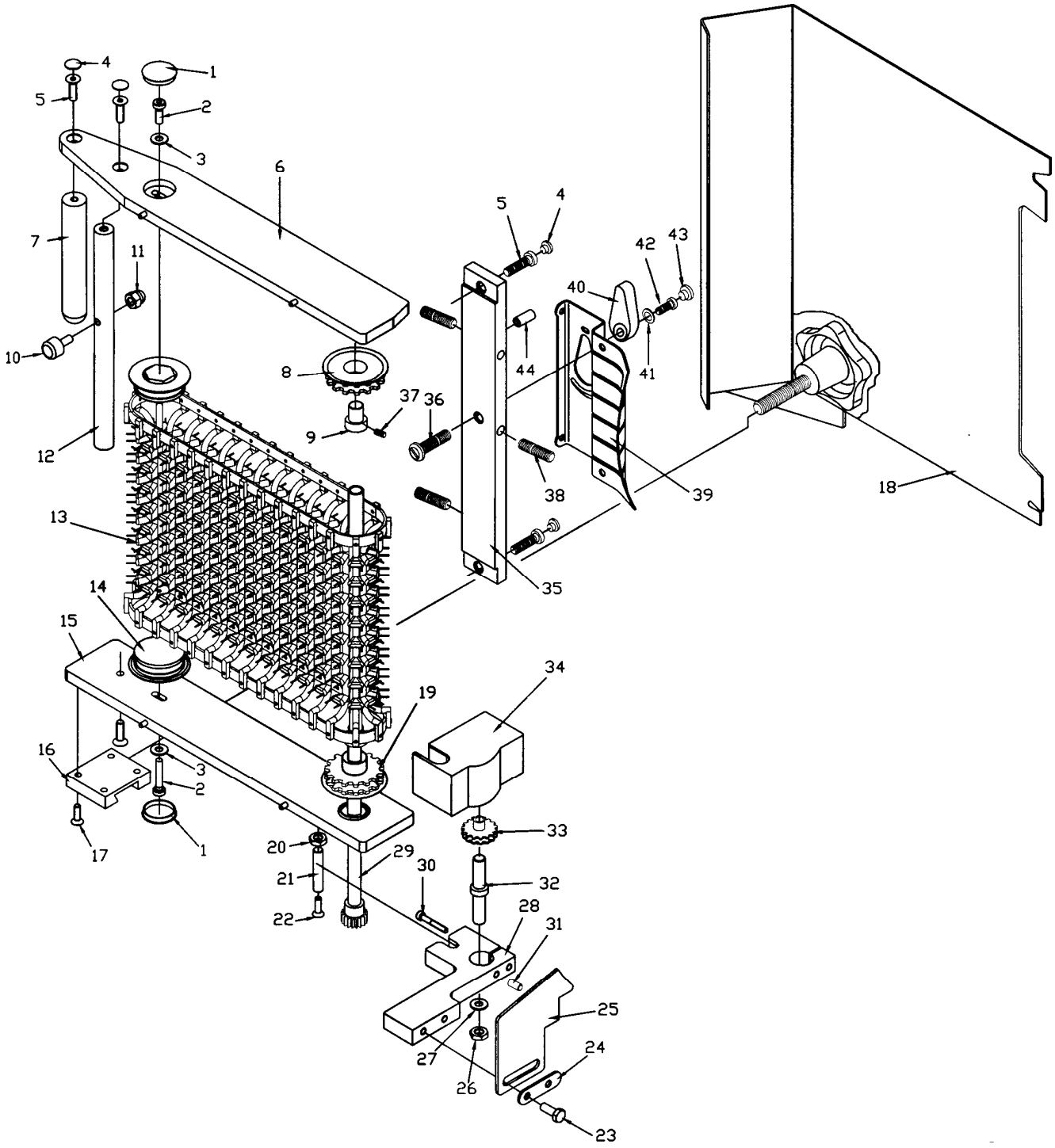
Deko Holland

Exploded view: Meat table long
Concern code: 4601 - 0059 - 01

Pos	Part no.	Qty	Description	As of serialno
1	2101-3260	2	M5x16 DIN7984 RVS A2	8460
2			See 4601-0061 pos. 50	10422
3	3801-3291	1	Closing hood	8460
4	2301-7027	1	Bearing bushing	8460
5	2201-4861	1	Sealring	8460
6	3201-3326	1	Spring	8460
7	3301-4316	1	Coq wheel	8460
--	4301-3721	1	Coq wheel assy incl. pos 4, 5, 7	8460
8	2301-8003	1	Bushing glacier MB1010DU	8460
9	3301-4315	1	Spindle for wheel	8460
10	3801-3290	3	Washer	8460
11	2301-7019	1	Bearing 6200-LLU	8460
13	2201-4836	1	Security ring 9 DIN6799	8460
15	2301-8003	1	Bushing glacier MB1010DU	8460
16	3501-3702	1	Lever	8460
17	2101-7402	1	Nut	8460
18	2101-3165	1	Set screw M5x20 DIN915 RVS	8460
19	3801-3210	1	Buffer	8460
20	3801-3280	1	Frame	8460
21	3301-4312	1	Shaft	8460
--	4301-3714	1	Threaded rod assy incl. pos. 21, 23, 30	8460
22	3401-4182	1	Threaded rod cover	8460
23	3301-4310	1	Threaded rod	8460
24	2101-2108	1	M4x6 DIN85	8460
25	--		See 4601-0061 pos. 48	8460
26	3801-3289	1	Bearing	8460
27	2101-9224	1	washer	8460
28	3301-4313	1	Position ring	8460
29	2201-4836	1	Security ring 9 DIN6799	8460
30	3301-4311	1	Shaft	8460
31	3201-4123	1	Knob	8460
32	3801-3311	1	Spacer bushing	8460

Deko Holland

Exploded view: Transporter
Concern code: 4601 - 0068 - 03



Deko Holland

Exploded view: Transporter
Concern code: 4601 - 0068 - 03

Pos	Part no.	Qty	Description	As of serialno
1	3833-5005	2	Closing cap	
2	2101-3152	2	Screw M6x16 DIN7984 RVS	
3	3201-6083	2	Washer 6,4 x 14 x 1,2 RVS	
4	3801-3171	4	Cover cap	
5	2101-4054	5	Countersunk screw M6x20 DIN7991 RVS	
6	4301-3416	1	Top plate (incl stainless steel bearings)	10401
7	3301-3845	1	Handle	
8	3301-3838	2	Pulley	
9	3301-3840	2	Adjusting bush	
10	3801-3208	1	Stop pin	
11	2101-7402	1	Cap nut M6 DIN1587 RVS	
12	3301-3844	1	Space pilar	
13	4301-3418	1	Conveyor belt	
14	4301-3659	2	Pulley (incl stainless steel bearings)	10401
15	4301-3415	1	Bottom plate (incl stainless steel bearings)	10401
16	3301-3862	1	Dovetail holder	
17	2101-4053	4	Countersunk screw M5x16 DIN7991 RVS	
18	4301-3820	1	Safety guard transporter **CE** only	
19	4301-3488	2	Pulley assy (pos. nr. 8, 9, 37)	
20	2101-7046	1	Nut M8 DIN439 RVS	
21	3301-3859	1	Pin	
22	3801-3148	1	Pivot	
23	2101-1086	2	Pan head screw M6x16 DIN933 RVS	
24	3401-3822	1	Coverplate	
25	3401-4530	1	Tacker	
26	2101-7048	1	Nut M6 DIN934 E3E	
27	3201-6083	1	Washer 6,4 x 14 x 1,2 RVS	
28	3501-3455A	1	Support plate	
29	4301-3413	1	Driving shaft assy	
30	2101-3040	1	Hex socket screw M6x40 DIN912 A3A	
31	2101-3121	1	Hex set screw M6x6 DIN914 RVS	
32	3301-3860	1	Cog wheel pin	
33	3801-3199	1	Cog wheel	
34	3801-3174	1	Cover cap	
35	3501-3445	1	Connection plate	
36	3301-3848	1	Knob shaft	
37	2101-3113	4	Hex set screw M6x4 DIN916 RVS	
38	2101-3109	3	Set screw M6x30 DIN551 RVS	
39	3401-3812A	1	Catch plate	
	3401-4065A	1	Catch plate Austria	
40	3801-3196	1	Catch plate clamping lever	
41	2101-8103	1	Washer 6,4 DIN433 RVS A2	10742

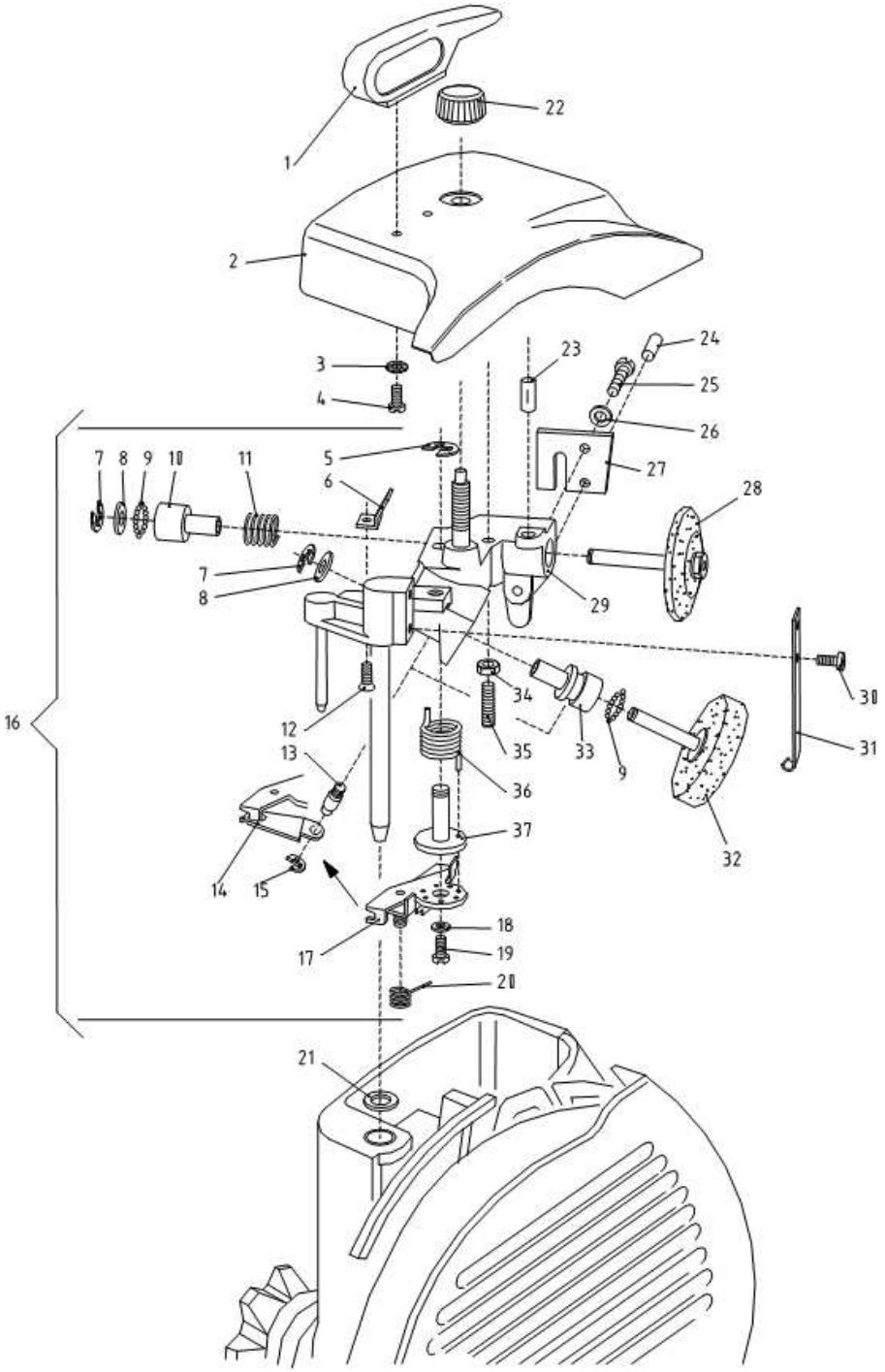
Deko Holland

Exploded view: Transporter
Concern code: 4601 - 0068 - 03

Pos	Part no.	Qty	Description	As of serialno
42	2101-2108	1	Screw M4x6 DIN85 RVS	
43	3833-5032	1	Cover cap	
44	2201-3016	1	Grooved pin 4x16 DIN1474 RVS A2	
--	4301-3487	1	Transporter complete (pos.nr 1 up to 22 and 29, 35 up to and 44, with exception of 39 cover plate)	

Deko Holland

Exploded view: Sharpener
Concern code: 4601 - 0048 - 03



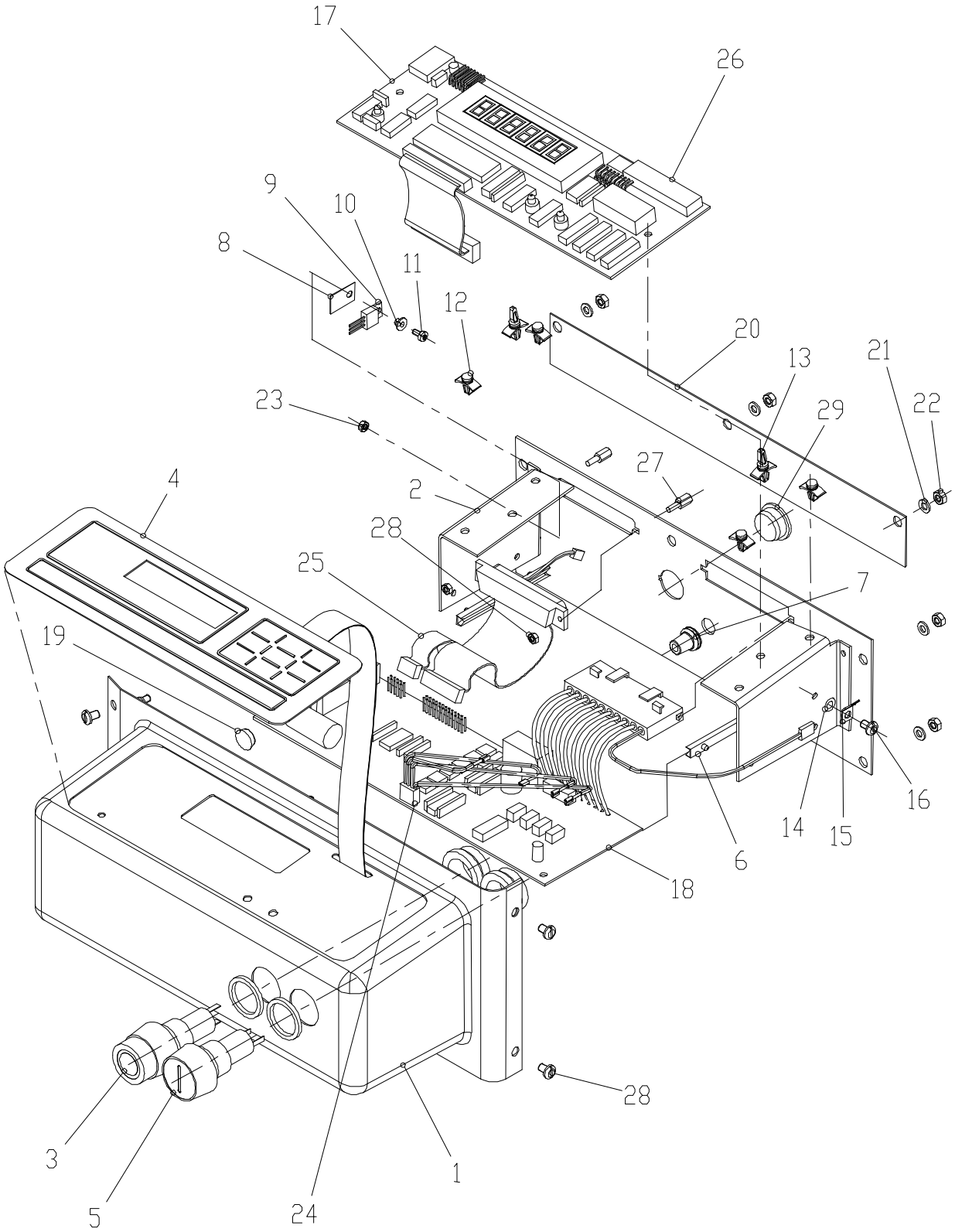
Deko Holland

Exploded view: Sharpener
Concern code: 4601 - 0048 - 03

Pos	Part no.	Qty	Description	As of Serialno
1	4301-3403	1	Grip with Berkel name plate	622409
2	3701-3481	1	Sharpener cover	628261
3	2101-9115	2	Lockwasher J4,3 DIN6798	622409
4	2101-2065	2	Pan head screw M4x12 DIN85	622409
5	2201-4837	1	Circlip 7 DIN6799 A3A622409	
6	3401-3805	1	Bracket	622409
7	2201-4805	2	Circlip 5 DIN6799 A3A622409	
8	3301-3812	2	Collar	622409
9	2301-7020	18	Steel ball 1/8"	622409
10	3301-3810	1	Spindle bearing	622409
11	3201-3270	1	Spring	622409
12	2101-4035	1	Counter sunk screw M4x8 DIN963 RVS	622409
13	3301-3813	1	Link screw	622409
14	3401-4241	1	Link	622409
15	2201-4842	1	Circlip 3,2 DIN6799 RVS	622409
16	4601-3504	1	Sharpener complete, pos. nrs. 5 up to and 20 and 25 up and 37	622409
17	4401-3124	1	Sharpener lever	622409
18	2101-8051	1	Washer A4,3 DIN125	622409
19	2101-2108	1	Pan head screw M4x6 DIN85 RVS	622409
20	3201-3275	1	Torsion spring	622409
21	3201-6095	1	Felt washer	622409
22	3301-4246	1	Knob	632811
23	2201-3016	2	Grooved pin 4x16 DIN1474 E3E	622409
24	2201-0028	1	Cylinder pin 3m6x6 DIN7 E3E	622409
25	2101-2082	1	Pan head screw M5x10 DIN85 RVS	622409
26	2101-9218	1	Disc spring 12x5,2x0,8 DIN2093	622409
27	3401-3802	1	Adjusting plate	622409
28	4301-3405	1	Deburring stone with shaft	622409
29	3701-3212	1	Sharpener frame	622409
30	2101-2080	2	Pan head screw M4x8 DIN85 RVS	622409
31	3201-3272	1	Flat spring	622409
32	4301-3404	1	Sharpening stone with shaft	622409
33	3301-3810	1	Spindle bearing	622409
34	2101-7068	1	Nut M5 DIN934	622409
35	2101-3175	1	Screw M5x25 DIN551 E3E	622409
36	3201-3271	1	Torsion spring	622409
37	3301-3816	1	Sharpener lever spindle	622409
38	4601-3716	1	Sharpener assembly, pos.nrs: 16 and 1 up to and 4,21 up to and 2	622409

Deko Holland

Exploded view: Bezel
Concern code: 4601 - 3611 - 03



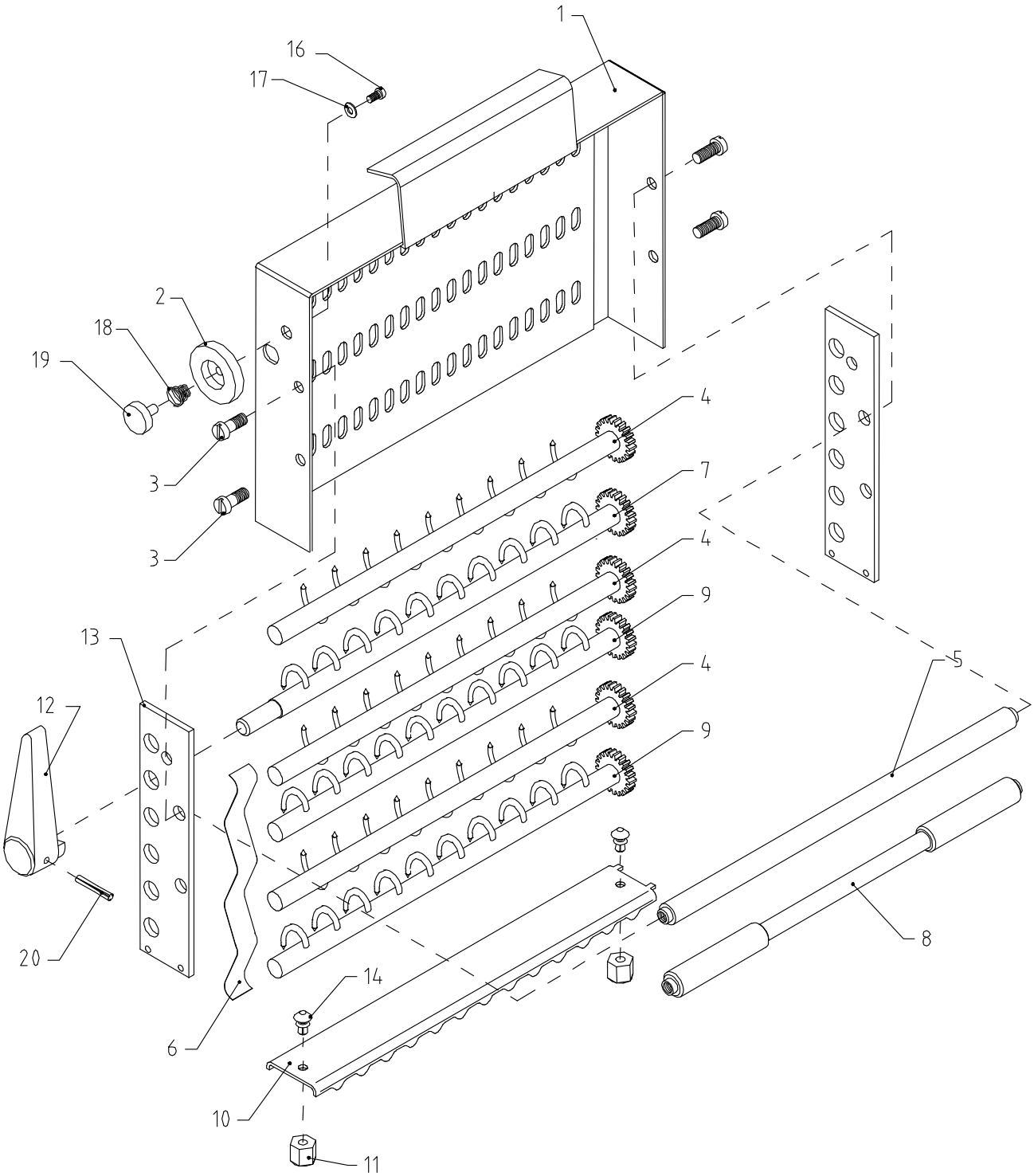
Deko Holland

Exploded view: Bezel
Concern code: 4601 - 3611 - 03

Pos	Part no.	Qty	Description	As of Serialno
1	4401-3246	1	Bezel	8460
2	4301-3609	1	Mounting plate complete	10740
3	2601-1084	1	Off switch (red button)	8460
4	4101-3492	1	Keyboard Stacker	8460
5	2601-1083	1	On swich (green button)	8460
6	3820-0951	2	Printed circuit board rail	8460
7	2201-9059	1	Grommet	8460
8	3501-3405	1	Insulation plate	8460
9	4101-3608	1	Voltage regulator 5 Volt	8460
10	2701-3031	1	Instulation ring	8460
11	2101-2029	1	Screw M3x6 DIN7985	8460
12	2201-9056	4	Spacer	8460
13	2201-9057	2	Spacer	8460
14	2101-9103	1	Lockwasher A4.3 DIN6798 A3A	8460
15	2601-5042	1	Earth clamp	8460
16	2101-2075	1	Screw M4x6 DIN85 Brass	8460
17	4101-3620	1	CPU board	8460
18	4101-3851	1	Powerstroke board complete	8460
19	2201-9024	2	Bumpon	8460
20	3401-4058	1	Rear plate	8460
21	2101-9115	6	Lockwasher J4.3 DIN6798 A3A	8460
22	2101-7052	6	Nut M4 DIN934 RVS A2	8460
23	2101-7619	1	Nut M3 DIN933 RVS A2	8460
24	4101-3384	1	Loom switch	8460
25	4101-3814	1	Flat cable 36 strands complete	8460
26	2901-0007	1	E-Prom (programmed stacker)	8460
27	2601-9000	2	Special screw	8460
28	2101-2108	4	Screw M4x6 DIN85 RVS A2	8460
29	2201-9111	1	Closing cap	10740
	4401-3247	1	Bezel with touchpanel complete pos. nrs: 13, 14, 18	

Deko Holland

Exploded view: Last slice device
Concern code: 4601 - 3697 - 01



Deko Holland

Exploded view: Last slice device
Concern code: 4601 - 3697 - 01

Pos	Part no.	Qty	Description	As of serialno
1	4401-3301	1	front plate	
2	3301-4364	1	washer	
3	2101-2082	4	M5x10 DIN85	
4	4301-3430	3	needle shaft	
5	3301-4542	1	clamb shaft	
6	3201-3283	1	flat spring	
7	4301-3851	1	needle shaft	
8	3301-4544	1	clamb shaft	
9	4301-3428	2	needle shaft	
10	3401-4197	1	clamb plate	
11	3801-3315	2	glide button	
12	3701-3490	1	handle	
13	3401-4535	2	gear plate	
14	2201-1010	2	rivet	
15	--			
16	2101-2109	1	M3x3 DIN84	
17	2101-8076	1	3 DIN125	
18	3201-3333	1	spring	
19	3301-4365	1	button	
20	2201-3007	1	3x20 DIN1471 E3E	